

Soudaseal 215LM

Revision: 13/03/2014

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Technical data

Basis	MS Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 10 min
Curing speed * (20°C / 65% R.H.)	Ca. 2 mm/24h
Hardness	25 ± 5 Shore A
Density	1,45 g/ml
Elastic recovery (ISO 7389)	> 70 %
Maximum allowed distortion	± 25 %
Temperature resistance	-40 °C → 90 °C
Max. tension (DIN 53504)	1,30 N/mm ²
Elasticity modulus 100% (DIN 53504)	0,36 N/mm ²
Elongation at break (DIN 53504)	> 900 %
Application temperature	5 °C → 35 °C



(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Product description

Soudaseal 215LM is a high quality, neutral, elastic, 1-component joint sealant based on MS-Polymer. Soudaseal 215LM is part of the SOUDAL WINDOW SYSTEM.

Properties

- Tested and in accordance with ISO 11600 F-25LM.
- Good adhesion to most common substrates, even on slightly wet substrates Easy to tool, extrude (even at low temperatures) and finish in all weather conditions.
- Permanent elastic after curing
- No odour
- No bubble formation within sealant in high temperature and humidity applications.
- Primerless application on many substrates (except where water pressure may occur) Can be painted with water based systems Good colour stability, weather and UV resistance Ecological advantages – free of isocyanates, solvents, halogens and acids

Applications

- Expansion and connection joints in the building industry: sealing of joints in prefabricated buildings, sealing between window and door frames,...
- Sealing of joints in automotive and marine applications.
- Applications where the sealant needs to be overpainted with water based paints and varnishes.

Packaging

Colour: white, natural stone, dark beige, brown, concrete grey, grey, basalt grey, black, medium grey
Packaging: 290 ml cartridge, 600 ml sausage, other packaging on request

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.



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Chemical resistance

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Substrates

Substrates: all usual building substrates, aluminium, stone, treated wood, PVC, ...
Nature: clean, free of dust and grease.

Surface preparation: All smooth surfaces can be treated with Surface Activator. Porous

surfaces in water loaded applications should be primed with Primer 150. We recommend a preliminary adhesion test on every surface.

Joint dimensions

Min. width for joints: 5 mm
Max. width for joints: 30 mm
Min. depth for joints: 5 mm Recommendation sealing jobs: joint width = 2 x joint depth.

Application method

Substrate temperature: > +5°C.
Application method: With manual- or

pneumatic caulking gun. *Cleaning:* Clean with white spirit or Surface Cleaner immediately after use. *Finishing:* With a soapy solution or Soudal Finishing Solution before skinning. *Repair:* With the same material

Health- and Safety Recommendations

Take the usual labour hygiene into account. For more information see Material Safety Data Sheet.

Remarks

- Soudaseal 215LM may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Soudaseal 215LM can not be used as a glazing sealant.
- Soudaseal 215LM is suitable for sealing on natural stone on condition the joint

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dimensions and joint movement are respected. Avoid permanent pressure on the sealant.

- When applying, make sure not to spill any sealant on the surface of materials. Taping the surface around the joint can prevent this.

Standards

- Belgium : ATG 98/2241 (ISO 11600-F25LM)
- Germany : MPA-NRW 22-0902 5 98 to DIN 18540-F
- UK : BBA SC 007/01 (ISO 11600-F-25LM)
- New Zealand : BRANZ Appraisal Nr 419

Environmental clauses *Leed regulation:*

Soudaseal 215LM conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOCcontent.