

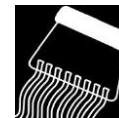
# Fix ALL Floor & Wall

Revision: 13/03/2014

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## Technical data

Basis	SMX Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 10 min
Curing speed * (20°C / 65% R.H.)	Ca. 3 mm/24h
Hardness	40 ± 5 Shore A
Density	Ca. 1,67 g/ml
Elastic recovery (ISO 7389)	> 75 %
Maximum allowed distortion	± 20 %
Temperature resistance	-40 °C → 90 °C
Max. tension (DIN 53504)	1,80 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	0,75 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	750 %
Consumption (*)	Adhesive trowel B3: 700 - 900 g/m <sup>3</sup>
Can be loaded after	After 24h to 48h
Application temperature	5 °C → 35 °C



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(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

**Product description**

Fix ALL Floor & Wall is a high quality, neutral, elastic, 1-component construction adhesive based on hybrid polymer. Universal adhesion on many substrates and materials.

**Properties**

- Very good adhesion on almost all substrates.
- Very good mechanical characteristics.
- Easy to tool, even under difficult circumstances.
- Good colour stability, weather and UV resistance
- Ecological advantages – free of isocyanates, solvents, halogens and acids □ Minimum health and safety considerations
- No staining on porous surfaces such as marble, granite and other natural stones
- Can be painted wet-on-wet with waterborn paints

**Applications**

- Bonding of all types of building materials onto all porous and non porous surfaces.

- Horizontal applications: all types of floors, tiles, carpet,...
- Vertical applications: all types of walls, wall tiles, decorative lathes, inox panels, .....

**Packaging***Colour:* white*Packaging:* 4 kg bucket**Shelf life**

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

**Chemical resistance**

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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**Substrates**

*Substrates:* all usual building substrates, Both porous and non-porous surfaces

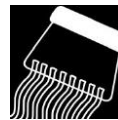
*Nature:* Fix ALL Floor & Wall should be applied on a rigid, clean, permanently dry, dust and grease free surface which do not contain any loose parts, paint, wax, oil or other contaminants. Irregularities such as remaining concrete leveling, old adhesives may adversely affect adhesion. These need preferably to be removed mechanically for example by sanding or blasting.

We recommend a preliminary compatibility test.

NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in

these substrates. The use of Fix ALL Floor & Wall is not recommended in these applications.

Fix ALL Floor & Wall is not suitable for use on natural stone because of risk for staining.  
There is no adhesion on PE, PP, PTFE (Teflon®), silicones and bituminous substrates.



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### **Application method**

*Application method:* Apply the adhesive with the aid of an adhesive trowel under an angle of 60 ° on to the substrate.

*Cleaning:* With Fix ALL Cleaner immediately after use.

### **Health- and Safety Recommendations**

Take the usual labour hygiene into account.

### **Remarks**

#### **Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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