

TECHNICAL DATA SHEET NO: FILL1 VERSION: 1/3/1/14
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### **EVERBUILD FILL ONCE**



Colour	<b>Product Code</b>	Pack Size	<b>Box Qty</b>
White	FILONCE03	325ml	12
	FILONCE06	600ml	12
	FILONCESP	-	1

# **Product Description**

EVERBUILD FILL ONCE is a revolutionary new ready mixed filler made with Expanded Micro-Sphere Technology (EMT) making it ideal for filling large or small holes in **ONE** application without the need for building up of layers. Formulated to outperform conventional fillers FILL ONCE provides a smooth, fine finish that won't shrink back after setting and will only require minimal or no sanding. FILL ONCE will set hard so it can support nails or screws directly into solid substrates. FILL ONCE is ideal for repairs to plaster, wood, brick, stone and rendering.

#### **Benefits**

- Fills in one go- No need to build up layers of filler fills up to 50mm deep in one application.
- Can be nailed or screwed once fully dried.
- Easy to use lightweight paste is incredibly easy to apply.
- No sanding required finishes to a smooth surface.
- No sagging the lightweight properties of FILL ONCE prevent sagging even on ceilings.
- Non-shrink will not shrink back whilst drying.
- Quick drying ready to paint/paper in just 30 minutes.
- Overpaintable with most solvent based and emulsion paints.
- Overstainable
- Internal/external use.
- Dries brilliant white.

### **Areas For Use**

Fills gaps and holes in:

- Plaster
- Brick
- Stone
- Wood
- Render

# Limitations

- Do not use in areas subject to continuous water immersion.
- If used externally, over painting is essential.
- Do not allow water contact within 24 hours of application.
- Absorption of paint on the filler may be different to surrounding areas, if filler shows through after painting, simply apply further coats.
- Drying time will be significantly extended when filling deeper holes, always check prior to overcoating that fill once has sufficiently cured.



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 Nails and screws – allow approximately 7 days drying period before applying, dependent on depth.

Always follow manufacturer's instructions carefully. As the company cannot be aware of all the
applications and materials its product may be used on, it is the user's responsibility to determine
suitability for use. If in any doubt please contact Technical Services for advice or request
Technical Data Sheet.

# **Surface Preparation**

Surfaces must be clean sound and dry. Remove any loose or friable materials from the area to be filled and prime where necessary with EVERBUILD PVA BOND diluted 1part to 4 parts water. Stir FILL ONCE into a smooth paste using a suitable filler knife.

# **Application**

Apply using a flexible filler knife, smoothing down to achieve a perfect surface that won't need sanding.

When filling a large surface area, it may not always be possible to achieve a completely level finish. However, FILL ONCE can be sanded if necessary once dry. Deep holes up to 50mm can be filled in one application with no need to build up in several layers.

FILL ONCE can be papered over, or painted with water based paints as soon as the surface is dry – approximately 30 minutes – depending on depth and drying conditions. When using oil based paints, allow 12 hours to dry.

### **Specific Data**

Appearance	Lightweight brilliant white paste	
SG @ 20°C	0.40 – 0.43g/cm³ (approx)	
Movement Accom	Low/Moderate	
Maximum Fill	50mm in one coat – further layers may be built up	
Maximum Width	50mm	
Application Temp	5°C to 30°C	
Drying Time	30 minutes at 20°C 50% R.H.	
рН	8.0 – 9.0	

### **Health & Safety**

Consult MSDS for full list of hazards.

#### **Storage**

Store in original container between  $5-20^{\circ}$ C. Ensure lid is tightly closed and the plastic disc is pressed firmly into the surface of the filler after use.

# **Shelf Life**

12 months from date of manufacture when stored according to manufacturer's instructions.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.