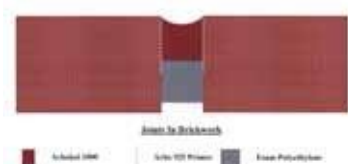


## Description

Arbokol 1000 is a one part Polysulphide sealant which cures on exposure to moisture vapour to form a firm but flexible rubber.

## Main applications



Recommended for use in expansion joints in brickwork and blockwork.



Recommended for the perimeter sealing of timber frames and where overpainting of sealant is required.

Recommended for structural joints in heavy cladding.

**NB:** Not recommended for vertical joints wider than 25mm or for horizontal joints wider than 20mm.

Due to the relatively slow cure of Arbokol 1000 it is not recommended for use in public areas, schools and areas liable to vandalism unless the joint can be protected during its cure period.

Not recommended for use against natural stone.

When used in internal applications cure time will be significantly extended.

## paintinG

This product can be painted however due to the wide variety of paint and coating systems available the customer should carry out a pretest trial before work begins.

Please contact technical department if further advice is required

## specification coMpliance

BS EN ISO 11600 – F – 12.5 P BS5215:1986

## application instructions

### Joint Preparation

The joint surfaces must be clean, dry and free from all contamination.

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The surfaces should be degreased using the appropriate Arbo Cleaner. Primers may be required on some substrates. It is recommended that Adshead Ratcliffe Technical Services Department should be consulted and advice obtained with regard to the choice of primer for specific purposes.

### Joint Backing

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings using sealants.

### application

Arbokol 1000 is supplied in polyethylene 380ml cartridges and can be applied into the joint using an Arbo Caulking Gun

### Joint Size Suitability

Joint Width  
Minimum 6mm  
Maximum 25mm

### Joint Depth

Minimum 10mm on porous substrates  
Minimum 6mm on non-porous substrates Maximum 12.5mm

### Width: Depth ratio (within above min/max restrictions)

2:1 butt joints  
1:1 lap joints/floor joints

### packaGinG

25 x 380ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.

### colours

White, Grey, Black, Teak.

### storaGe life

9 months in original unopened packaging stored in a cool, dry place out of direct sunlight.

### Health and safety

Please consult Material Safety Data Sheet for full information.

### tecHnical Data

Skin Time at 20° C/65 % RH:	12 hours
Application Temperature:	+ 5° C to + 50° C
Service Temperature:	- 40° C to + 90° C
Typical Shore Hardness:	30
Cure Rate at 20° C/65 % RH:	14-28 days in external situations depending upon joint configuration

Chemical Resistance:	and atmospheric conditions. When used in internal situations this time period will be significantly extended. Resistant to most dilute acids and alkalis, petrol, diesel, jet fuel and many solvents and vegetable oils.
UV Resistance:	Very Good
Service Life:	20 years +
Movement Accommodation:	
Butt joints (movement in tension and compression):	25 %.
Lap joints (movement in shear):	50 %.

### accessories

#### Primers

Arbo 925 Primer (500ml tin): Yield approximately 125 metres per tin  
 Arbo AG2 Porous Primer (500ml tin): Yield approximately 125 metres per tin  
 Arbo 7750 Primer (500ml tin): Yield approximately 500 metres per tin

#### Cleaners

Arbo Cleaner No.17- 1 Litre Tin (Xylene based – not suitable for use with plastics or delicate finishes)

Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

#### Ancillary Equipment

Polyethylene Nozzles  
 Arbo Caulking Guns

#### Quantity estimator

Joint size mm	Metres/Litre
6 x 6	27.8
9 x 6	18.5
12 x 9	9.3
18 x 10	5.6
25 x 10	4.0

**important:** The information in this leaflet is given in good faith and based on results gained from experience and tests. However, all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control. Goods are supplied subject to the Company's terms and conditions of sales, a copy of which is available on request.

Arbo sealants are manufactured in the U.K. by Adshead Ratcliffe.

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